

SCREW MACHINE SHOP INCLUDING ACME GRIDLEY, CITIZEN CNC, DAVENPORT,  
 & BROWN AND SHARP AUTOMATIC SCREW MACHINES, DOOSAN CNC LATHE, (3) FANUC  
 ROBODRILLS, FINISHING EQUIPMENT, TOOLROOM, INSPECTION, LIFT TRUCK & SUPPORT EQUIPMENT

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# PUBLIC AUCTION

Plant Closed



## DOW SCREW PRODUCTS, INC.

3810 Paule Avenue – St. Louis, Missouri 63125  
 9 Miles South of Downtown St. Louis, MO

**SALE DATE: TUESDAY, MARCH 26TH, STARTING AT 9:00 AM CST**  
**INSPECTION: MONDAY, MARCH 25TH FROM 10:00 AM TO 4:00 PM**



Doosan Model Lynx 220LMA CNC Turning Center w/Live Tooling



(13) Acme Gridley Eight and Six Spindle Auto Screw Machine Up to 2-5/8"



Citizen Model L-20 Swiss Type CNC Screw Machine



Fanuc Model Robodrill Mate CNC Drill & Tapping Center



Fanuc Model Robodrill Alpha T14iB CNC Drill & Tapping Center



5,000 Lb. Clark Model C25CL LP Gas Solid Tire Lift Truck



Sale Under The Management Of

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(5) 1-1/4" Acme Gridley RA-6 Six-Spindle Automatic Screw Machines



2-5/8" Acme Gridley RB-6 Six-Spindle Automatic Screw Machine



(3) 2-5/8" Acme Gridley RB-8 Eight-Spindle Automatic Screw Machines



(3) 1" Acme Gridley RA-6 Six-Spindle Automatic Screw Machines



(11) 3/4" Davenport Model B Multi-Spindle Automatic Screw Machines



(26) Brown & Sharpe #2G & #0G Screw Machines & Chuckers



(12) Thread Rolling Heads by Winter & Others

## CNC TURNING CENTER

Doosan Model Lynx 220LMA CNC Turning Center w/Live Tooling; S/N L220LM0592, Fanuc i-Series Control, 9.84" Dia. Max Turning, 20.1" Max Turning Length, 2.0" Max Bar, 17.7" X-Axis, 13.0" Z-Axis, 6,000 RPM, 12-Position Tool Turret, Tail Stock (New 2008)

- Iemca Model Prodigy 551-E Bar Feed; S/N A08091601

(5) Straight & Right Angle Live Tool Holders

Hyundai Model HIT-8S CNC Turning Center; S/N 5-010, Siemens Sinumerik Control, 8-Position Tool Turret, 11.81" Max Swing, 11.22" Max Length, 1.57" Max Bar, 6,000 RPM

- SMW Space Saver 2001 Bar Feed;

Okuma Model Cadet LNC-8W CNC Turning Center; S/N 0505B590

- LNS Hydrobar Bar Feed

## CNC DRILL & TAPPING CENTER

Fanuc Model Robodrill Mate CNC Drill & Tapping Center; S/N 071VN201, Fanuc Oi-MC Control, 25.6" X 15.74" Table, 16.15" X-Axis, 12.2" Y-Axis, 12.99" Z-Axis, BT30 Taper, 10,000 RPM, 14-Position ATC (New 2007)

- Hardinge Collet 4th Axis w/Controller

Fanuc Model Robodrill Alpha T14iB CNC Drill & Tapping Center; S/N P014TL112, Fanuc 16i-M Control, 25.6" X 15.7" Table, 20" X-Axis, 15" Y-Axis, 12" Z-Axis, BT30 Taper, 8,000 RPM, 14-Position ATC, (New 2001)

Fanuc Model Robodrill Alpha T10A CNC Drill & Tapping Center; S/N P931TC102, 19.5" X-Axis, 11.8" Y-Axis, 11.8" Z-Axis, BT30 Taper, 8,000 RPM, 10-Position ATC, Board Needed (1993)

- 4th Axis Collet w/Controller

(30) BT30 Taper Toolholders

## SWISS TYPE CNC SCREW MACHINES

Citizen Model L-20 Swiss Type CNC Screw Machine; S/N Q0168 (1997)

- Iemca Model Mini Boss 325 Bar Feed; S/N 97072839, (1997)

Citizen Model L-16 Swiss Type CNC Screw Machine; S/N X9528, (1996)

- Iemca Model Mini Boss 325 Bar Feed

(2) Citizen Model L-16 Swiss Type CNC Screw Machines; S/N X7968 & X7251, \*\*Out of Service\*\*

- (2) Iemca Model FMB Mini Turbo Bar Feed

Citizen Model L-20 Swiss Type CNC Screw Machine; S/N X88616 \*\*Out of Service\*\*

- Iemca Model Mini Boss 325 Bar Feed

## CNC VMC

Kitamura Model Mycenter-0 CNC Two-Pallet Vertical Machining Center; S/N 75461, Yasnac Control, (2) 12.4" X 20" Pallets, 12" X-Axis, 10" Y-

axis, 12" Z-Axis, 8,000 RPM, BT30 Taper, 16-Position ATC

## CNC CHUCKER

Tecno Wasino Model LG-6 CNC Chucker; S/N 2354, Fanuc Series 0-T Control, Robot Picker (1998)

## CENTERLESS GRINDERS

(2) Royalmaster Model TG-12X4 Centerless Grinders; S/N 2437 & 1442, 4" X 12" Grinding Wheel, with Vibratory Bowl Feeder

## ACME GRIDLEY SCREW MACHINES

(3) 2-5/8" Acme Gridley RB-8 Eight-Spindle Automatic Screw Machines; S/Ns 96028, 96594, 96194, Spindle Stop, Chip Conveyor, Universal Threading

2-5/8" Acme Gridley RB-6 Six-Spindle Automatic Screw Machine; S/Ns 84560-A & 84517, Chip Conveyor, Universal Threading

2-5/8" Acme Gridley RB-6 Six-Spindle Automatic Screw Machine; S/N 84517 \*\*Out of Service, Spindle Drive Out\*\*

1-1/4" Acme Gridley RA-6 Six-Spindle Automatic Screw Machine; S/N 71487-B, Pick Off, Back Finish, Chip Conveyor, Universal Threading

1-1/4" Acme Gridley RA-6 Six-Spindle Automatic Screw Machine; S/N 71845-B, Spindle Stop, Chip Conveyor, Universal Threading

1-1/4" Acme Gridley RA-6 Six-Spindle Automatic Screw Machine; S/N 71925-A, Chip Conveyor, Universal Threading

1-1/4" Acme Gridley RA-6 Six-Spindle Automatic Screw Machine; S/N 71181AX, Rebuilt by National, Universal Threading

1-1/4" Acme Gridley RA-6 Six-Spindle Automatic Screw Machine; S/N 71447-B, Spindle Stop, Chip Conveyor, Universal Threading

1" Acme Gridley RA-6 Six-Spindle Automatic Screw Machine; S/N A-23662, Chip Conveyor, Universal Threading

1" Acme Gridley RA-6 Six-Spindle Automatic Screw Machine; S/N 23439, Pick Off, Back Finish, Chip Conveyor, Universal Threading,

1" Acme Gridley RA-6 Six-Spindle Automatic Screw Machine; S/N 23439, Chip Conveyor, Universal Threading, Angled Slides

Large Quantity of Acme Gridley Tooling, Including Watkins Cutoff Saw Attachment and Other Tooling

(12) Thread Rolling Heads by Winter & Others

Polygon Attachment

## DAVENPORT SCREW MACHINES

3/4" Davenport Model B Multi-Spindle Automatic Screw Machine; S/N 10475, Spindle Stop, Pick Off

(6) 3/4" Davenport Model B Multi-Spindle Automatic Screw Machine; S/N 9284, 8145, 11358, 11483, 4316, Spindle Stop, Threading

3/4" Davenport Model B Multi-Spindle Automatic Screw Machine; S/N 11445, Spindle Stop, Noise Tamer Enclosure

(3) 3/4" Davenport Model B Multi-Spindle Automatic Screw Machine; S/N 9545, 9441, 6773 \*\*Out of Service\*\*

## YATES BORING MACHINE

3rd and 4th Position Cross Drill, 4th Position Cross Tap, 5th Position Pickup and Slot, 3rd and 4th Position Thread Rolls, 2nd, 3rd and 4th Position DT Shave Holders, 4th Position Slab Mill, Rotary Milling Attachments, Rev-N-Loc For Milling Attachment

Large Quantity Davenport Tooling, Attachments & Parts

## BROWN & SHARPE SCREW MACHINES

(3) 1-1/2" Brown & Sharpe Model #2G Automatic Screw Machine; S/N 14591, 542-2-780, 542-2-1138

1-1/2" Brown & Sharpe Model #2G Chucker; S/N 542-2-1714

(7) 1-1/4" Brown & Sharpe Model #2G Automatic Screw Machine; S/N 542-2-195, 12693, 14368, 13836, 542-2-624, 14269, 12023

(8) 3/4" Brown & Sharpe Model #0G Automatic Screw Machines; S/N 20509, 542-0-899, 542-0-1210, 14903, 15137, 542-0-1399, 542-0-921, 14489

(6) 3/4" Brown & Sharpe Model #0G Chucker; S/N 9551, 15208, 14876, 14875, 9642, 12912

1/2" Brown & Sharpe Model #0OG Automatic Screw Machines; S/N 21721

Large Quantity of Brown & Sharpe Tooling, Including Watkins Cutoff Saw Attachment and Other Parts

## CHIP WRINGER

Barrett Centrifugal Automatic Chip Wringer; S/N 11-00463-E, 15 Loads/Hr @ 425 Lb./Load, (4) Baskets

## VIBRATORY BOWL FINISHER

48" Roto-Finish Model 5140 Vibratory Bowl Finisher; S/N ER-0405C-99-A31

## STEEL INVENTORY

Large Quantity of Various Diameter Bar Stock Including Brass, Stainless Steel, Aluminum & Steel

## TOOLROOM

Hardinge VB-5 Toolroom Lathe

Hardinge DSM 59 Toolroom Lathe

2 HP Suppermax Vertical Mill with Kurk Vise

1 HP Bridgeport Mill with DRO

14" X 50" South Bend Lathe

Wilton Model 8014F Vertical Band Saw

Alliant Vertical Mill with Vise



Yates Boring Attachment



Large Quantity of Automatic Screw Machine Toolholders



Davenport Fifth Position Pick Offs & Slot Attachments

# DOW SCREW PRODUCTS, INC.



Citizen Model L-16 Swiss Type CNC Screw Machine



Tecno Wasino Model LG-6 CNC Chucker



Hyundai Model HIT-8S CNC Turning Center

Emco Compact 8 Bench Lathe  
6" X 12" Kurt Machining Vises  
(2) Barker Milling Machines

### GRINDERS

6" X 12" Okamoto Hand Feed Surface Grinder; S/N 10397  
6" X 12" Harig Hand Feed Surface Grinder  
6" X 18" Jet Model JSG-618 Hand Feed Surface Grinder

### MISCELLANEOUS EQUIPMENT

TY Miles Model MB424120 Hydraulic Vertical Broach; S/N 7313  
1-5/8" Conomatic Eight-Spindle Automatic Screw Machine  
Branson Model B400 Ultrasonic Cleaner  
Arbor Press and Vise  
Disc Sander

Detrex Vapor Degreaser  
Dennison Hydraulic Press with 6-Position Rotary Table

### SHOP EQUIPMENT

60" Eagle Model 1000B Stretch Wrapper; S/N WRI708104 w/Ramp (New 2017)  
(9) 2 Yard Jesco Dump Hoppers  
(27) Sections of Pallet Rack  
Vidmar Bench and Cabinet with Tooling  
Shop Equipment Consisting of; Tables, Carts, Pallet Trucks, Dayton Hoist, Toolboxes, Hand Tools, Electric Hand Tools, Bench Vises, Digital Scale & More

### AIR COMPRESSORS

(2) 30 HP Gardner Denver Air Compressors  
Hankinson Model HPRP250-230 Refrigerated Air Dryer; S/N H250A2300006143, 250 SCFM

### LIFT TRUCK

5,000 Lb. Clark Model C25CL LP Gas Solid

Tire Lift Truck; S/N C232L-0512-9582KF; 189" Lift Height  
Forklift Jib

### INSPECTION

Ram Optical Instruments Model Starlite GX Optical Inspection System; S/N RSL1002128 (New 2008)  
Mitutoyo Model LSM-9506 Laser Micrometer; S/N 000122  
Surfometer Model PDC-450 Surface Tester; S/N 680  
14" OGP Optical Comparator; S/N TB08061644  
(3) 10-Drawer Vidmar Cabinets with Thread and Plug Gages  
Large Quantity of Inspection Equipment Including; Digital Micrometers, Micrometers, Pin Gauges, Hardness Tester, Calipers, Block Gages, Indicator Stands & More

## WEBCAST BIDDER INSTRUCTIONS

- **Bidders in the United States** will receive approval forms from our office upon registering for the auction on [www.bidspotter.com](http://www.bidspotter.com), pending the Auctioneers review of the information provided you will be approved at the Auctioneers discretion.
- **Bidders outside of the United States** must post a deposit of approx. 25% of their planned spending budget or \$2,500.00 minimum with Cincinnati industrial auctioneers in order to be approved to bid. Those who do not post the deposit will not be approved. **period.**

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6" X 12" Okamoto Hand Feed Surface Grinder



(2) Royalmaster Model TG-12X4 Centerless Grinders



48" Roto-Finish Model 5140 Vibratory Bowl Finisher



Ram Optical Instruments Model Starlite GX Optical Inspection System



(3) 10-Drawer Vidmar Cabinets with Thread and Plug Gages



Mitutoyo Model LSM-9506 Laser Micrometer



(2) 2 Yard Jesco Dump Hoppers



60" Eagle Model 1000B Stretch Wrapper



Barrett Centrifugal Automatic Chip Wringer



Large Quantity of Various Diameter Bar Stock Including Brass, Stainless Steel, Aluminum & Steel

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2008 Doosan w/Live Tooling



(3) Fanuc Robotdrills



(14) Acme Gridley's



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**TUESDAY, MARCH 26TH**

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Plant Closed

## DOW SCREW PRODUCTS, INC.

3810 Paule Avenue  
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 9 Miles South of Downtown St. Louis, MO

### IMPORTANT NOTICE:

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MAIL BIDS ACCEPTED WITH A 25% DEPOSIT

### DIRECTIONS

From Downtown St. Louis, MO Proceed South on I-55 for 8 Miles to Exit 201A for Right Turn onto Bayless Ave. Continue 1/3 Mile to Right Turn onto Ave H. Proceed 1/2 Mile on Ave H to Left Turn onto Paule Ave. Continue 1/3 Mile to Sale Site on Right. Watch for Auction Parking and Auction Signs.

### AUCTIONEERS

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 Joseph M. Luggen  
 John F. Rome



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All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., **is required on all purchases.** Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale,** copies of which will be available at the sale site or can be obtained from our website.

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